

Contents

Preface to the English edition of DME Handbook Supplement.....	vii
DME Handbook Supplement Editorial board and Contributors	ix
Fig List.....	xv
Table List	xxi

Chapter 1 DME Production 1

1.1	DME production systems	2
1.1.1	DME production form natural gas	3
1.1.2	DME production from coal.....	9
1.1.3	DME production from biomass	15
1.1.4	DME production from renewable power.....	21
1.1.5	Comparison of DME with various fuels	27
1.2	DME production process	28
1.2.1	DME Direct slurry synthesis process.....	28
1.2.2	KOGAS Direct synthesis process.....	39
1.2.3	Jutai Multiple acid catalyst process.....	42
1.2.4	ENN Process	46
1.2.5	KIT DME/Gasoline process from biomas	48
1.3	DME production projects	51
1.3.1	Japan Niigata project.....	51
1.3.2	European Bio DME project.....	53
1.3.3	China projects.....	57
1.3.4	North American activities	62
1.3.5	Other country's projects	63

Chapter 2 DME Household Use 67

2.1	LP Gas/DME blend use	68
2.1.1	Introduction	68
2.1.2	Compatibility evaluation of LP Gas/DME fuel for LP Gas apparatus in household use	69
2.1.3	Compatibility evaluation of LP Gas/DME fuel for LP Gas engine.....	76
2.1.4	Compatibility evaluation of LP Gas/DME fuel for LP Gas boiler.....	77

2.1.5	Challenges in future	78
2.2	DME-resistant rubber seal materials.....	81
2.2.1	Development history	81
2.2.2	Development results.....	84
2.2.3	Subjects for further study	88
2.3	Non-sulfur odorant.....	90
2.3.1	Favorable nature of non-sulfur odorant	90
2.3.2	Selection of non-sulfur odorant.....	91
2.4	Market development of household use	100
2.4.1	Environmental change surrounding LP gas industry.....	100
2.4.2	Possibility to develop DME household use in Japan.....	104
2.4.3	DME promotion status for domestic use in China.....	109

Chapter 3

DME Industrial Use

113

3.1	Distributed energy use.....	114
3.1.1	Demonstration of energy conservation by small co-generation system ...	114
3.1.2	R&D of Bio-blended DME power generating system.....	119
3.1.3	Application to Solid Oxide Fuel Cells	129
3.1.4	Commercial use of DME for boiler	134
3.2	Chemical use	139
3.2.1	Ethylene and propylene manufacturing	139
3.2.2	Dewatering and deoiling technology.....	143
3.2.3	Foaming agent, refrigerant and solvent	148

Chapter 4

DME Transportation Use

151

4.1	Vehicle performance.....	152
4.1.1	Heavy-duty truck.....	153
4.1.2	Medium- and Light-duty truck.....	157
4.1.3	Foreign countries vehicle.....	171
4.2	Effects of impurities in DME fuel.....	175
4.2.1	Experimental apparatus and procedures	175
4.2.2	Effect of impurities on engine performance and emission	177
4.2.3	Effect of additives on engine performance and emission	183
4.2.4	Effect of impurities on particulate matter emission.....	186

4.2.5	Summary of fuel quality test	188
4.3	Lubricity improver.....	189
4.3.1	Evaluation of DME fuel lubricity by HFRR method.....	189
4.3.2	Real nozzle wear test	201
4.4	High-speed filling system for DME vehicles.....	209
4.4.1	Problems of the conventional system	209
4.4.2	R & D of high-speed filling system.....	211

Chapter 5**DME Standardization and Legislation****217**

5.1	Standardization of DME fuel quality	218
5.1.1	Trend of ISO Standardization	218
5.1.2	Progress of standardization in Japan	222
5.2	Standardization of DME utilization/ancillary system.....	224
5.2.1	Sampling and measuring methods in international trade	224
5.2.2	Technical standardizations for DME vehicles.....	228
5.3	Other legislations	234
5.3.1	Development of laws for seaborne transportation	234
5.3.2	Preparation of safety standards for DME filling stations	236
5.3.3	Various utilization equipment and related laws	247
	DME Handbook Errata.....	256
	Index	257